



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW109-3501-08-115
Job Sheet 194252



Part No: RBW109-3501-08-115

Job Qty: 4 pcs

Part Name: Adapter, Landing Gear Shockstruts Nitrogen Change



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/29/19

Job Tracking No:

Due Date: 5/3/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW109-3501-08-115 Rev 3 IPP Rev A 18.02.14 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	4 pcs	DP	5/3/19	0.00	0.00	Purchasing - 1		DP APR 30 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	4 pcs		5/3/19	0.00	0.00	Packaging 2 - 1 - B4B		DP APR 30 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S176848



Part: RBW109-3501-08-115

Job No: 194252

Serial No/Batch: S176848

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 04/30/19

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	4 pcs	5/3/19	0.00 0.00		QC 6 - 9	DAS
					QC 6 - 68	APR 30 2019 68
					QC 6 - 61	9-89
					QC 6 - 40	
130 Packaging 3-1 - Stock - B4B	4 pcs	5/3/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS
					Packaging 3 - 6 - B4B	26
					Packaging 3 - 7 - B4B	9-89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	4 pcs	5/3/19	0.00 0.00		QC 21 - FG - 21	DAS
					QC 21 - FG - 70	21
					QC 21 - SA - 53	MAY 02 2019

Part Op 100 - (Purchasing) Issue P/O: HB043319 MANUFACTURE RBW109-3501-08-115 AS PER DWG Supplier: METEC
 Descriptions: ***NOTE*** Ensure solder joint is clean of all debris. Soldered joint must hold 1500psi of nitrogen charge. Certificate of conformity is required

- 110 - (Receive & Inspect for Damage & Mat'l Certs)
- 120 - (QC6- All purchased or subcontracted products)
- 130 - (Identify as per dwg & Stock Location: _____)
- 140 - (QC21- Final Inspection - Work Order Release)

x1

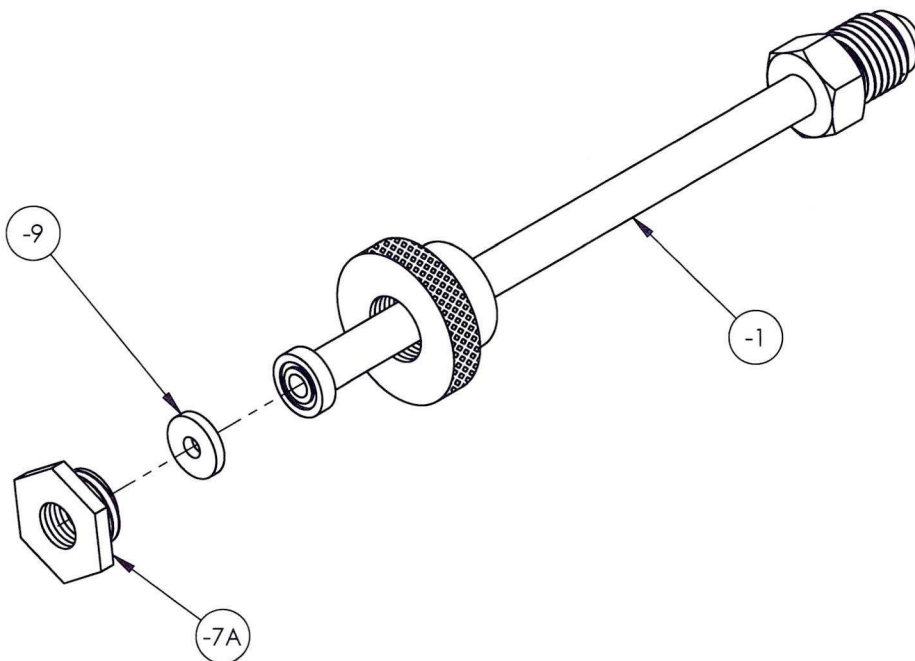
29 APR 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBW109-3501-08-115P	Adapter, Landing Gear Shockstruts Nitrogen Change	4 Ea (1 ea)	100-Purchasing	5176845
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW109-3501-08-115P	4	0	0
Part Specifications				
Specifications could not be found.				

Plex 4/29/19 12:47 PM dart.Lussier.Patrick

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		MERGED -7, -8 & -9 INTO -7 AS BUYOUT. DELETED PAGE 4. -5 CH'D TUBE DIMENSIONS, WAS $\varnothing.180/\varnothing.250$, IS $\varnothing.210/\varnothing.280$.	9/14/2010	WP	DW
2		-5 CH'D MATERIAL FROM BRASS TO 303/304, ADDED EXTRA GASKET RELIEF. MERGED -7, -9, AND -11 INTO -7 ASSEMBLY.	9/20/2010	WP	DW
A2		CORRECTED P/N WAS RBW109-351-08-115 IS RBW109-3501-08-115. -5 CH'D ID FROM $\varnothing.115$ TO $\varnothing.156$.	6/26/2012	JAG	SE
2A		UPDATED SHEET FORMATS AND DRAFTING STANDARDS. SEPARATED -3 & -5 TO INDIVIDUAL SHTS. ADDED -7A TO BOM.	10/16/2013	CFS	RW
3	16-0208	-3 CH'D DIM WAS $\varnothing.24 \pm .25$ IS $\varnothing.242 \pm .001 \pm .25$. -5 CH'D DIM'S WAS $\varnothing.156$ IS $\varnothing.135 \pm .030$, WAS $\varnothing.240$ (S.F. -3) IS $\varnothing.240 +.000/-0.002$ (S.F. -3), WAS $\varnothing.375$ IS $\varnothing.38$. DELETED NOTE 1 SHEET 1.	11/2/2016	RJC	JAG



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	SOLDER ASSY.			2
	1		-3		FLARED FITTING, 37°	316 S.S.	7/16-20 FOR 1/4 OD TUBE (MCMaster-CARR #50715K522) MODIFIED	3
	1		-5		TUBE	304 S.S.		4
	1		-7		FITTING, THUMB NUT		(AIRCRAFT SPRUCE #06-11700 SCHRADER #6116) MODIFIED	2
			-7A	1	FITTING, HEX NUT		PART OF -7	1
		B/O	-9	1	GASKET	HARD FIBER	(AIRCRAFT SPRUCE #SK2043-5)	1
	ASSY -1							

DART AEROSPACE	
TITLE ADAPTER, L/G SHOCKSTRUTS NITROGEN CHARGE	
DWG NO. RBW109-3501-08-115	REV 3
MAT'L FERT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/✓
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AGUSTA AW139
SCALE 1:1	DATE 4/23/2010 SHEET 1 OF 4



Dart Aerospace Ltd.
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Tel (613) 632-5200

PURCHASE ORDER

POHB043319



Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: POHB043319

PO Date: 4/29/19

Due Date: 5/3/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	194252	RBW109-3501-08-115P			Adapter, Landing Gear Shockstruts Nitrogen Change As Per Dwg RBW109-3501-08-115 Rev. 3	Firmed X4	-	5/3/19 APR 30 2019	4 Ea	0 Ea	4 Ea	\$498.00/Ea	\$1,992.00 DAS 68 9-89

Grand Total: \$1,992.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 4/29/19 12:51 PM dart.Lussier.Patrick



Packing Slip 39526

600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3
TEL: 613-384-1662 FAX: 613-384-2997
www.wejay.com

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Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K

Attn: Robert Aboud - Dir

INVOICE DATE		YOUR ORDER NO. POHB043319		DATE ORDERED 04/29/19		SHIPPED VIA Best way		
CUSTOMER CODE DART		PROV. LIC. NO.		Extra ☐ Exempt ☐		TERMS		
QUANTITY ORDERED	B.O.	QUANTITY SHIPPED	DESCRIPTION				UNIT PRICE	AMOUNT
4	0	4	Adapter, landing gear shockstuts nitrogen change As per drawing RBW109-3501-08-115 Rev. 3 Part number: RBW109-3501-08-115P Job #: 194252 Required by: May 3, 2019 H.S.T.					
ORDER: COMPLETE ☐ PARTIAL ☐							TOTAL	

RECEIVED BY _____
1.5% PER MONTH (18% PER ANNUM)
CHARGED ON OVERDUE ACCOUNTS

NO GOODS RETURNED WITHOUT
PRIOR AUTHORIZATION



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: DART AEROSPACE		DATE: April 29, 2019	
		P.O.# POHB043319	
		WEJAY JOB# 39526	
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below. Any exceptions will be listed as NCR items.			
PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
Adapter, landing gear, shockstruts,	4	Fabricate complete as per drawing	RBW109-3501-08-115
Nitrogen charge		specifications	Rev.3, sheets 1-4
RBW109-3501-08-115P			
Job: 194252			
Material used: Drawing RBW109-3501-08-115-5: Wejay TN#34007-1 Drawing RBW109-3501-08-115-1, item -7: Wejay TN#34427-2 Drawing RBW109-3501-08-115, item -9: Wejay TN#34427-1 Drawing RBW109-3501-08-115-3: Wejay TN#34428-1			

Records of Inspection/Test will be retained for 5 years minimum.

Yours truly,



Edward Jansen
Authorized Q.A. Signatory